



TECHNICAL INFORMATION

BEST-KONTAKT 2933

PROPERTIES:

- easy to apply
- high instant strength
- excellent contact bonding
- suitable for use over sub-floor heating systems
- suitable for castor-chairs
- contains solvents GISCODE S6

CONTACT ADHESIVE FOR BONDING OF:

- textiles
- wood
- cork
- linoleum
- plastics
- elastomeres
- ceramics
- metals

SPECIAL APPLICATIONS:

- PVC floor coverings and PVC profiles
- elastomer coverings and profiles
- textile floorings
- cork floor coverings

For contact bonding only!

TECHNICAL DATA*:

Base	Polychloroprene
Appearance	amber-coloured
Density	approx. 0,84g/cm ³
Consistency	medium viscosity
Cleaning agent	BEST-Clean 2000
Mode of application	toothed or smoothing trowel
Consumption	200 – 300g/m ² , depending on the sub-floor (for contact bonding)



Airing time	5 - 10 min
Contact bonding time	approx. 2 hours
Curing time	approx. 24 hours
Shelf life	approx. 3 years in unopened container
Storage	keep container tightly closed at normal temperatures, after opening of container use up product as soon as possible
Frost sensitivity	no, when stored at temperatures under 5°C product tends to jelly – in this case warm up product gradually (temperatures up to 20°C – 25°C), stir and proceed as usual
Flammability	yes
Temperature resistance	-40°C up to +60°C
Classification of dangerous goods	A I
Code acc. to GefStoffV*	F, Xn, N Giscode S6

*Above mentioned data are laboratory data only. Due to a huge variety of different applications, these data should be considered as standard values only.

**German Hazardous Material Regulations

SUB-FLOOR

The sub-floor must be pressure and tensile resistant, permanently dry, even, crack- and dust free and free from any contaminants that might affect bonding. Prepare defective sub-floors by taking appropriate measures, e.g. grinding, priming, sanding, etc.

INSTRUCTIONS FOR USE

Stir well before use. Apply a uniform layer with a smooth trowel or a brush on one or both bonding surfaces.

WET BONDING

Apply product onto one bonding surface and join both bonding parts immediately. This procedure requires one of the bonding parts to be permeable to solvent vapour!



CONTACT BONDING

Apply product onto both bonding parts. Allow for an appropriate pre-drying and airing time of the adhesive. Assemble within the suggested contact bonding time. Adjustments are not possible after that.

Airing and contact bonding time depend on the quality of the sub-floor, amount of applied adhesive, room temperature and the air humidity. Avoid puddles which prolong the drying time significantly. To guarantee a correct bonding processing temperature must not fall below 15°C and relative air humidity should not exceed 75% (recommended: max. 65%).

Reactivating the adhesive film is possible by heating the film up to approx. 70°C. As a result profiles or tiles can be treated with the adhesive several hours prior to installation. Heating the film also allows perfectly clean bonding of seams and corners.

Assure sufficient air ventilation!

PLEASE NOTE!

BEST-Kontakt 2933 contains highly volatile, flammable solvents. In combination with air the adhesive might turn into an explosive mixture with high concentration especially at the lowest point of the room!

Please refer to the corresponding safety data sheet!

We refer to the Ordinance on Hazardous Substances §16. Please check the possibility of using solvent-free products for your application.

PACKAGING

650g tin (net), 2,5 kg, 5.5kg and 10kg containers (net)

General

The data and information above correspond to the current know-how of BEST-Klebstoffe GmbH & Co.KG. Our information and data have been developed from laboratory tests and extensive practical experience. It is the user's responsibility to perform receiving inspections and to determine suitability for the user's purpose of any production methods. We disclaim all warranties expressed or implied, that any product will have specific properties for a particular purpose. BEST-Klebstoffe GmbH & Co. KG reserves the right to change the contents of this document as necessary.

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