

TECHNICAL INFORMATION

BEST-Primer K

BEST-Primer K is a solvent containing primer for the pretreatment of glass, synthetic materials and ceramics before bonding with a BEST-KL adhesives (UVA-light curing adhesive based on epoxy resin).

BEST-Primer K consists of 99% CFC/FC freed carrier agent and the actual pretreatment agent.

BEST-Primer K is an adhesion primer to be used in combination with all BEST-KL adhesives. Pretreatment with BEST-Primer K enhances strength, temperature and chemical resistance of the bonding. Values may vary and depend on the material to be bonded, the bonding gap and other conditions of the application. We recommend performance tests prior to use.

INSTRUCTIONS FOR USE

Apply BEST-Primer K on the bonding surface (brush, spray or dip). Allow product to dry off completely (5 – 10 minutes) before application of adhesive and assembly. Bonding process has to be completed within 24 hours after application of BEST-Primer K.

CURING

Fixture time of all BEST-KL adhesives is reached within 20 – 60 seconds after exposure of appropriate wave length and intensity.

STORAGE

Store in a cool, well ventilated place. Keep container tightly closed. Shelf life in unopened original container: 12 months (room temperature)

HEALTH AND SAFETY STANDARDS

Hazard Statements: Flammable and vapour. May cause drowsiness or dizziness. For further information please see corresponding material safety data sheets.

General

The data and information above correspond to the current know-how of BEST-Klebstoffe GmbH & Co.KG. Our information and data have been developed from laboratory tests and extensive practical experience. It is the user's responsibility to perform receiving inspections and to determine suitability for the user's purpose of any production methods. We disclaim all warranties expressed or implied, that any product will have specific properties for a particular purpose. BEST-Klebstoffe GmbH & Co. KG reserves the right to change the contents of this document as necessary.

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