

## **TECHNICAL INFORMATION**

### **BEST-Primer P**

**BEST-Primer P** is a solvent containing primer for pretreatment of glass and ceramics before bonding with a BEST-PL adhesive (light curing adhesive based on acrylate).

**BEST-Primer P** consists of 99% CFC/FC freed carrier agent and the actual pretreatment agent..

**BEST-Primer P** is an adhesion primer to be used in combination with all BEST-PL adhesives. Pretreatment with BEST-Primer P enhances strength and temperature and chemical resistance of the bonding. Values may vary and depend on the material to be bonded, the bonding gap and other conditions of the application. We recommend performance tests prior to use.

### **INSTRUCTIONS FOR USE**

Apply BEST-Primer P on the bonding surface (brush, spray or dip). Allow product to dry off completely (5 – 10 minutes) before application of adhesive and assembly. Bonding process has to be completed within 24 hours after application of BEST-Primer P.

### **CURING**

Fixture time of all BEST-PL adhesives is reached within 20 – 40 seconds after exposure of appropriate wave length and intensity.

### **STORAGE**

Store in a cool, well ventilated place. Keep container tightly closed. Shelf life in unopened original container: 12 months (room temperature)

### **HEALTH AND SAFETY STANDARDS**

Hazard Statements: Highly flammable liquid and vapour. Causes skin irritation. Suspected of damaging fertility. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways. Toxic to aquatic life with long lasting effects. For further information please see corresponding material safety data sheets.

#### **General**

The data and information above correspond to the current know-how of BEST-Klebstoffe GmbH & Co.KG. Our information and data have been developed from laboratory tests and extensive practical experience. It is the user's responsibility to perform receiving inspections and to determine suitability for the user's purpose of any production methods. We disclaim all warranties expressed or implied, that any product will have specific properties for a particular purpose. BEST-Klebstoffe GmbH & Co. KG reserves the right to change the contents of this document as necessary.

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