



TECHNICAL INFORMATION

BEST-MK 1232

BEST-MK 1232 is a one-component, solvent free, medium strength and medium viscous anaerobically curing adhesive based on dimethacrylate ester. In addition to the fields of application listed below the product is also suitable for securing and sealing of passive and inactive surfaces without the need for use of an activator.

BEST-MK 1232 is suitable for securing of screws as well as sealing of threaded connections and pipe fittings.

BEST-MK 1232 automatically spreads in the thread without leaking from the thread. The product provides a lubricating effect with the friction coefficient of an oiled screw. Disassembly is possible with special tools without causing damage to the thread.

PROPERTIES (liquid product)

Chemical type	Di-methacrylate-ester
Curing system	Anaerobic
Appearance	Yellow
Strength class	Medium
Viscosity (Brookfield)	1,000 mPa·s/thix
Density (DIN 51757)	1,1 x 10 ³ kg/m ³
Thread size	All threads
Thread friction	0,15
Shelf life (Storage in unopened original container at 10°C up to 23°C)	12 months
<u>Curing time @23°C</u>	
Fixture time	2 to 6 minutes
Functional strength	2 – 3 hours
Final strength	8 hours



STRENGTH VALUES (cured product)

Compression shear strength (DIN 54452)	16 N/mm ²
Breakloosemoment (DIN 54454)	16 Nm
Breakawaymoment (DIN 54454)	10 NM
<u>TEMPERATURE RANGE</u>	-60°C – +160°C

CHEMICAL AND ENVIRONMENTAL RESISTANCE

(DIN 53287 – Test in accordance with DIN 54454)

in % of the initial strength after 1000h chemical absorption

Water/Glycol at 87°C	85 %
Motor oil (MIL-L-46 152) at 125°C	95%
Unleaded Gasoline at 23°C	95%
Brake fluid at 23°C	100%
1,1,1 trichlorethane at 23°C	95%
Ethanol at 23°C	85%
Acetone at 23°C	90%

For more information on resistance against other chemicals please contact BEST-Klebstoffe.

HEALTH AND SAFETY STANDARDS

This product has been classified Xi-irritant according to the Ordinance on Hazardous Substances. General rules regarding handling of chemicals apply. For further information please see corresponding material safety data sheets.

General

The data and information above correspond to the current know-how of BEST-Klebstoffe GmbH & Co.KG. Our information and data have been developed from laboratory tests and extensive practical experience. It is the user's responsibility to perform receiving inspections and to determine suitability for the user's purpose of any production methods. We disclaim all warranties expressed or implied, that any product will have specific properties for a particular purpose. BEST-Klebstoffe GmbH & Co. KG reserves the right to change the contents of this document as necessary.

Revision: 130524
Revision Date: 24.05.2013